

Test Instruction, Electrical

Applicable for W380, Z555

Contents

1	GeneralGo/No-Go Test		2
2			2
	2.1	Go/No-Go Test Preparations	2
	2.2	Willtek 4202 GNG (Stand alone)	4
	2.3	SERP GNG	
3	Calibration		
	3.1	Flashing the Test Program (ITP) into the Mobile	6
	3.2	Calibration Instructions	7
	3.3	Updating the Commercial Software into the Mobile after Calibration	7
4	Revision History		



1 General

This document describes the test procedures for the electrical repair package.

2 Go/No-Go Test

This test verifies that the radio parameters of a mobile fulfil the GSM specifications. A mobile is considered good if all measurements pass. All results will be presented on the screen and can be printed out if a printer is available.

There are two options available for performing the GNG test, SERP GNG or a Stand alone GNG.

There are two methods of running a Stand alone GNG test. The first is to use a script provided by Sony Ericsson for the Willtek 4202 which can be downloaded from CSPN as described in Installation Instructions, Electrical. The second is to write a script in accordance with the GO/NO GO Test Script Specification, Electrical which is located on CSPN.

Repair Instructions-Electrical/ "Phone Model" / GO/NO GO Test Spec

2.1 Go/No-Go Test Preparations

2.1.1 RF Test Fixture (Conducted Test Method)

- 1. Remove the back cover according to Working Instructions, Mechanical.
- 2. Insert a test SIM that is compatible with your Test Instrument and install a fully charged standard battery to the mobile.

NOTE! A Dummy Battery may be used in place of a standard fully charged battery if you use a power supply that meets the requirements that are documented in the Electrical Equipment List.

Install the RF Probe in the RF Holder and attach to the mobile according to the picture.



Picture 1 Picture 2

1208-3977 2 2(7)



2.1.2 RF Coupler (Radiated Test Method)

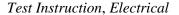
- Insert a test SIM and a fully charged standard battery. It is very important that a standard fully charged battery is used; otherwise, there is a risk for wrong test results.
- Position the handset on the Grid Positioning plate in the coupler as shown with the Reference point at I9. Additional information on the Grid Positioning plate and other supported SEMC handsets that utilize the Grid Positioning plate, is available in "SERPINFO.htm - R&S Grid plate for SERP" which is located on the windows desktop after SERP is installed.

NOTE! THE GRID POSITION IS APPLICABLE FOR BOTH W380 AND Z555



Rohde & Schwarz Coupler with a Grid Positioning plate Reference point **I.9**

1208-3977 2 3(7)





2.2 Willtek 4202 GNG (Stand alone)

- 1. For the <u>W380a</u>, start the instrument and run the test script:
- "W380a HL" if using the RF fixture.
- "W380a Grid" if using the Rhode & Schwarz coupler.
- 2. Follow the Instructions presented on the test instrument's display.
- 1. For the <u>W380i</u>, start the instrument and run the test script:
- "W380i HL" if using the RF fixture.
- "W380i Grid" if using the Rhode & Schwarz coupler.
- 2. Follow the Instructions presented on the test instrument's display.
- 1. For the <u>Z555a</u>, start the instrument and run the test script:
- "Z555a HL" if using the RF fixture.
- "Z555a Grid" if using the Rhode & Schwarz coupler.
- 2. Follow the Instructions presented on the test instrument's display.
- 1. For the <u>Z555i</u>, start the instrument and run the test script:
- "Z555i HL" if using the RF fixture.
- "Z555i Grid" if using the Rhode & Schwarz coupler.
- 2. Follow the Instructions presented on the test instrument's display.

1208-3977 2 4(7)



2.3 SERP GNG

NOTE! FOR COMPLETE AND DETAILED USER INSTRUCTIONS, SEE THE SERP USERS MANUAL LOCATED IN THE SERPINFO.HTM THAT GETS PLACED ON THE DESKTOP AFTER SERP IS INSTALLED.

- 1. On a PC with SERP installed, start the SERP program by double clicking on the "RepairManager.exe" icon on the desktop.
- 2. Click on "**Settings**" in the SERP Window and verify that the test instrument and the GPIB address correspond.
- 3. Click on the "Station Setup" tab and verify that the "cable" (or the coupler) settings are selected under the "RF Connection-GoNogo" Drop down window. Click on "Apply" and then the "OK" button.
- Enter (or scan) the IMEI number of the mobile to be tested into the "Enter IMEI" box in the SERP Window and click on the "Load" button. The appropriate phone model will be displayed.
- 5. In the SERP window, check the "Final GoNogo Test" box only. Click on the "Start Test" button and follow the instructions. (Power on the phone when the "Call Connection" dialog box appears.)

1208-3977 2 5(7)



3 Calibration

The Calibration Program in SERP should only be run as directed by the Electrical Troubleshooting Guide or the Electrical Parts List.

NOTE!

A TEST PROGRAM MUST BE LOADED IN THE HANDSET BEFORE PERFORMING THE CALIBRATION ROUTINE. AFTER CALIBRATION THE HANDSETS MUST BE RE-CUSTOMIZED WITH SIGNALLING SW.

3.1 Flashing the Test Program (ITP) into the Mobile

Flash the "W380 or Z555 Test Program" software into the mobile by doing the following:

- 1. Attach a fully charged battery to the mobile.
- 2. Open the EMMA III application and log in.
- 3. Ensure the mobile is powered off.
- 4. While holding the "C" button, connect the mobile to the USB Flash cable. (Once the USB Icon appears in the EMMA III window, you may release the "C" button.)
- 5. Select the "W380 or Z555 ITP" protocol and follow the on screen instructions.

NOTE! UNDER MOST CIRCUMSTANCES, THE DISPLAY ON THE MOBILE WILL BE BLANK WHEN THE TEST PROGRAM IS INSTALLED.

1208-3977 2 6(7)



3.2 Calibration Instructions

NOTE! FOR COMPLETE AND DETAILED USER INSTRUCTIONS, SEE THE SERP USERS MANUAL LOCATED IN THE SERPINFO.HTM THAT GETS PLACED ON THE DESKTOP AFTER SERP IS INSTALLED.

- 1. On a PC with SERP installed, start the SERP program by double clicking on the "RepairManager.exe" icon on the desktop.
- 2. Click on the "**Settings**" button in the SERP Window to verify the test instrument, GPIB address and the COM Port matches the SERP settings.
- 3. Click on the "Station Setup" tab and verify that "cable" is selected under the "RF Connection-Calibration" Drop down window. Click on "Apply" and then the "OK" button.
- 4. Enter (or scan) the IMEI number of the mobile to be calibrated into the "Enter IMEI" box of the SERP Window and click on the "Load" button.
- 5. In the SERP window, check the "Calibration" box only.
- 6. Connect the mobile to the test instrument using the RF fixture (refer to section 2.1.1).
- 7. Connect the Sony Ericsson Programming Interface Cable to the mobile's system connector.
- 8. Click on the "**Start Test**" button in the SERP window to start the Calibration routine (mobile will automatically turn on).
- 9. Monitor the progress of the calibration routine by viewing the information presented in the "**Test Manager**" window.
- 10. If a calibration routine fails, troubleshoot according to the W380, Z555 Electrical Troubleshooting Guide.

3.3 Updating the Commercial Software into the Mobile after Calibration

To be able to use the handset after calibration requires going through the Customization process which reloads the appropriate signalling code for the desired operator. Refer to the W380, Z555 Build Swap Customization Instruction document for further details on the Customization process.

4 Revision History

Rev.	Date	Changes / Comments
1	2008-02-29	Initial Release
2	2008-03-31	Updated Grid coupler position

1208-3977 2 7(7)